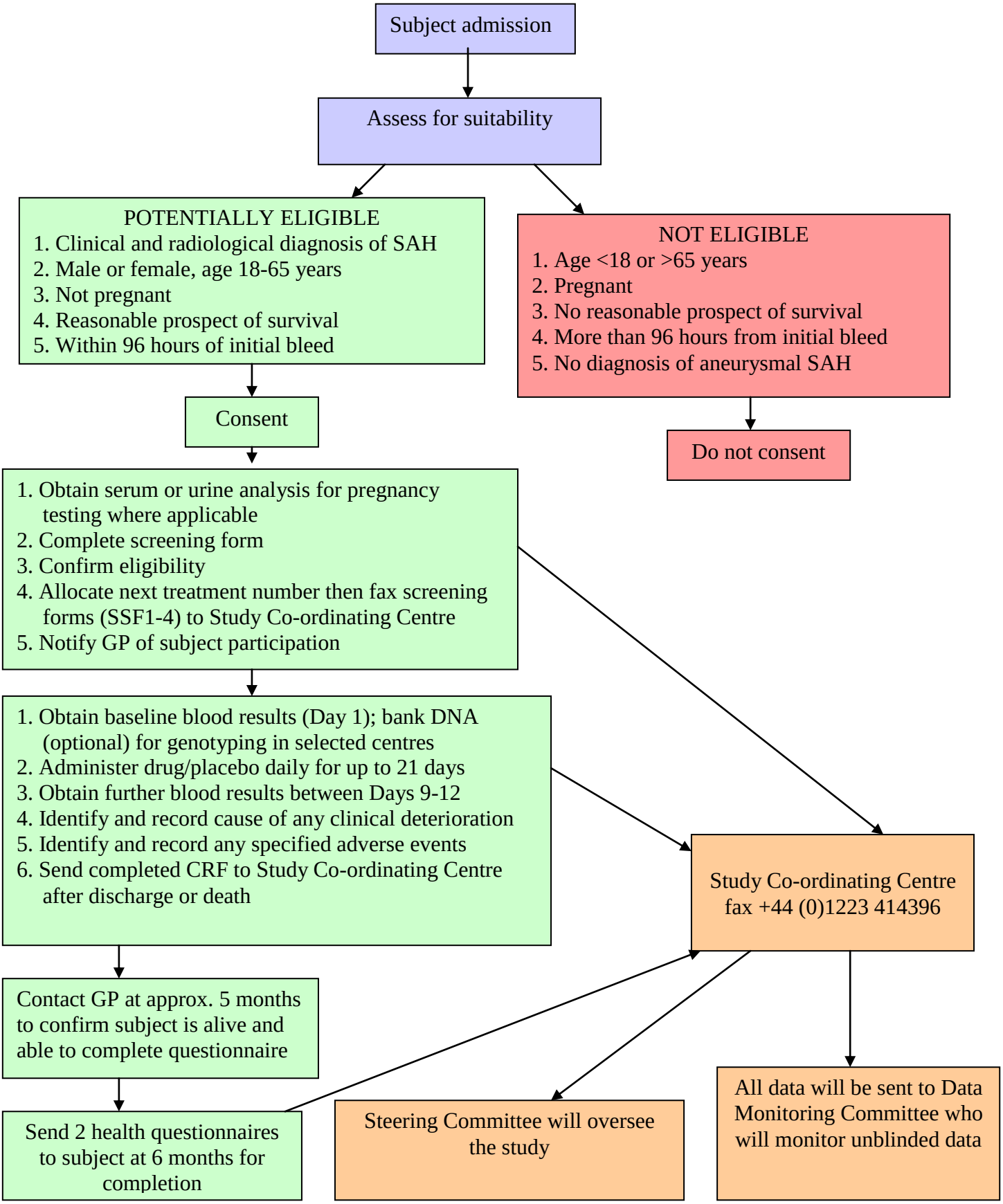Study Flow Chart